



**SIDE VIEW**

**WARNING**  
 DUE TO HAZARDS ASSOCIATED WITH MOVING EQUIPMENT, THE CUSTOMER MUST PROVIDE, INSTALL, AND MAINTAIN SUITABLE GUARDING DEVICES TO PREVENT THE INTRUSION OF PEOPLE INTO THE WORKING AREA OF THE FURNACE CHARGING SYSTEM.

- APPROVED
- APPROVED WITH MODIFICATIONS
- NOT APPROVED

THIS LAYOUT CHECKED BY: \_\_\_\_\_ DATE: \_\_\_\_\_  
 PLANT VOLTAGE: \_\_\_\_\_ HYDRAULIC FLUID: \_\_\_\_\_  
 PLEASE RETURN CD SIGNED & DATED COPY TO SHAMROCK ENG. CO.

MODEL 36' AFCS  
 32' EXTEND/RETRACT  
 33' RAISE  
 (12) INGDT CAPACITY

NOTE: GUARDING PANELS PROVIDED BY SHAMROCK AND MUST BE INSTALLED BY CUSTOMER

PLEASE INDICATE DISTANCE TO FLOOR FROM TOP OF FURNACE APRON (CLEAR)

REV	BY	DATE	DESCRIPTION
1	JAK	04-27-05	ISSUED FOR FABRICATION
2	JAK	04-27-05	REVISED BY DATE
3	JAK	04-27-05	REVISED BY DATE
4	JAK	04-27-05	REVISED BY DATE
5	JAK	04-27-05	REVISED BY DATE
6	JAK	04-27-05	REVISED BY DATE
7	JAK	04-27-05	REVISED BY DATE
8	JAK	04-27-05	REVISED BY DATE
9	JAK	04-27-05	REVISED BY DATE
10	JAK	04-27-05	REVISED BY DATE

  

<b>SHAMROCK AUTOMATION, INC.</b> P.O. BOX 1613 HARRISON, ARKANSAS 72401	
TITLE	MODEL FCS 36-32-33
DESIGN	JAK
DRAWN	JAK
CHECKED BY	JAK
DATE	04-27-05
SCALE	1=12
SHEET	2 OF 2
REV	0